MECHANICAL ENGINEERING: Triodyne Inc. (Est. 1969) Ralph L. Barnett Dolores Gildin Carl Uzgiris

> Mechanical Engineering Dennis B. Brickman Kenneth L. d'Entremont Michael A. Dilich Christopher W. Ferrone Suzanne A. Glowiak John M. Goebelbecker Crispin Hales Gary M. Hutter Brian D. King Dror Kopernik Woodrow Nelson Peter J. Poczynok R. Kevin Smith Harry R. Smith William G. Switalski Andrew H. Tudor James R. Wingfield

Library Services Lucinda Fuller Betty Bellows Marna Forbes Maureen Gilligan Jan A. King Norene Kramer Florence Lasky Neil Miller Denise Prokudowicz Jackie Schwartz Peter Warner Steven Witt Information Products

Expert Transcript Center (ETC) Marna Forbes Glenn Werner Contract Services Lucinda Fuller

Graphic Communications and Video Services Mary A. Misiewicz Charles D'Eccliss

Robin Stone Christina Timmins Lynn Wallace-Mills Thomas E. Zabinski Training and Editorial Services Paula L. Barnett

Model Laboratory 2721 Alison Lane Wilmette, IL 60091-2101 Robert Kaplan Bill Brown Mario Visocnik

Vehicle Laboratory Charles Sinkovits Patrick M. Brinkerhoff

Photographic Laboratory 7903 Beckwith Road Morton Grove, IL 60053 Larry Good

Business Systems Sharon L. Mathews Maryalyce Skree Peggy Dietrich

Chris Ann Gonatas Special Projects John K. Burge Michael F. Mulhall

FIRE AND EXPLOSION: Triodyne Fire & Explosion Engineers, Inc. (Est. 1987) 2907 Butterfield Road Suite 120 Oakbrook, IL 60521-1176

FAX: (708) 573-7731 Officers/Directors John A. Campbell Reed B. Varley Ralph L. Barnett S. Carl Uzgiris

(708) 573-7707

Chicago Office John A. Campbell Scott M. Howell Thomas H. Miller Kim R. Mniszewski

Miami Office 1110 Brickell Avenue Suite 430 Miami, FL 33131-3135 (305) 374-4009 FAX: (305) 374-4011 Reed B. Varley Sheila Faith-Barry



April 1996

Volume 3, No. 2

Triodyne Inc. Consultants in Safety Philosophy and Technology 5950 West Touhy Avenue Niles, IL 60714-4610 (847) 677-4730 FAX: (847) 647-2047 e-mail: infoserv@triodyne.com

Ride Evaluation – Heavy Trucks and Equipment

by Christopher W. Ferrone¹ and Brian D. King²

ABSTRACT

With the use of digital audio tape recorders and piezo accelerometers, a practical field-ready method of determining occupant loading has been developed for heavy truck and equipment ride evaluation. The primary objective is to measure the accelerations transferred to the occupant through the seat. These accelerations can then be compared to occupant threshold limits to assist the engineer in determining ride quality.

INSTRUMENTATION

The acquisition of acceleration data in a field setting involves the following considerations and equipment:

Power Sources:

All equipment must be powered by either the test vehicle or by portable energy sources. All necessary equipment needed to acquire and record data can be found with DC power inputs or with their own specific, ready made, battery packages. Many systems are available that will provide the engineer in the field with a full work day of data acquisition.

Accelerometers:

Based on Newtonian Mechanics, the forces acting on truck operators are equal to the product of their mass and their accelerations. Therefore, the determination of acceleration is critical to the evaluation of ride quality. Accelerations are

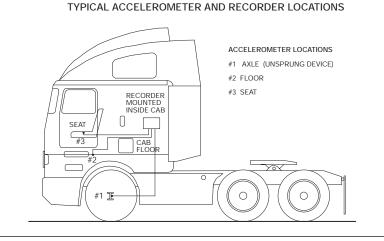


Fig. 1 Instrumentation on Truck Cab

Senior Mechanical Engineer, Triodyne Inc., Niles, IL.

President/Mechanical Engineer, Triodyne Recreation Engineering, Inc., Niles, IL.

The full text of this SAE Paper, No. 933049, entitled "An Experimental Method for determining Occupant Loading in Heavy Trucks and Equipment" is available by contacting the authors at Triodyne Inc.

ENVIRONMENTAL ENGINEERING Triodyne Environmental Engineering, Inc. (Est. 1989)

5950 West Touhy Ave Niles, IL 60714-4610 (847) 647-6748 FAX: (847) 647-2047

Officers/Directors Gary M. Hutter Ralph L. Barnett S. Carl Uzgiris

Engineering/Science John P. Bederka, Jr Richard Gullickson Diane K. Moshman James T. O'Donnell William D. Sheridan Audrone M. Stake

Library/Research Services Lucinda Eulle Shelley Hamilton

RECREATION ENGINEERING Triodyne Recreation Engineering, Inc. (*Est.* 1994) 5950 West Touhy Avenue Niles, IL 60714-4610 (847) 647-9882

FAX: (847) 647-0785 Officers/Directors Brian D. King Jeffery W. Abendshien Ralph L. Barnett S. Carl Uzgiris

SAFETY RESEARCH Institute for Advanced Safety Studies (Est. 1984) 5950 West Touhy Avenue Niles, IL 60714-4610

(847) 647-1101

Chairman of the Board Ralph L. Barnet

Executive Director Leslie A. Savage

Director of Research James T. Semrau Information Services

Lucinda Eulle Senior Science Advisor

Theodore Libe

MANUFACTURING Alliance Tool & Mfg. Inc.

(Est. 1945) 91 East Wilcox Street Maywood, IL 60153-2397 (312) 261-1712 (708) 345-5444 FAX: (708) 345-4004 Officers

Carl Uzgiris S. Carl Uzgins Ralph L. Barnett General Manager Ramesh Gandhi

Plant Manager Rav Gach

Founders/Consultants Joseph Gansacz Albert Kanikula

CONSTRUCTION: Triodyne-Wangler Construction Company Inc.

(Est. 1993) 5950 West Touhy Avenue Niles, IL 60714-4610 (847) 647-8866 FAX: (847) 647-0785

Officers/Directors/Managers Joel I. Barnett William A. Wangler Joseph Wangler Ralph L. Barnett S. Carl Uzgiris

CONSULTANTS: Richard M. Bilof, Ph.D. Electromagnetic Compatability

R. A. Budenholzer, Ph.D. Power and Energy

Claudine P. Giebs, M.S Biomechanics David W. Levinson, Ph.D

Senior Metallurgical Advisor James T. O'Donnell, Pharm.D.

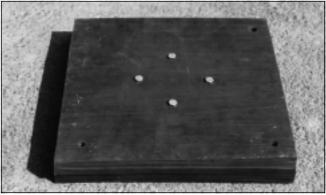
Pharmocology Steven R. Schmid, Ph.D.

Food Processing Equipment



Photograph 1– Accelerometer

measured by small devices called accelerometers which can be attached to the seat or other vehicle components of interest, (Photo 1). Acceleration magnitudes are recorded as multiples of the acceleration due to gravity alone (G); e.g., a 5G acceleration. Accelerometers such as shown in Photo 1 are available that are nearly massless and have frequency responses adequate for the desired measurements. The test engineer must take into account that the seat accelerations are nearly static compared to impact types of acceleration testing also demands equipment that will measure high frequency vibration.



Photograph 2 – Sit Pad

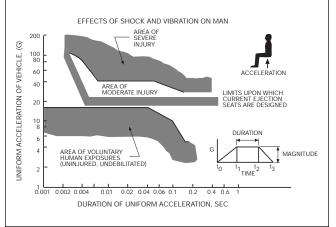


Fig. 2 Biomechanics Chart (Eiband, M.: NASA Memo 5-10-59E)



Photograph 3 – DAT Recorder

Whoopi-Cushion (Sit Pad):

The pad is a cushion with an accelerometer inserted inside (Photo 2). This instrument allows the test engineer to collect seat accelerations by merely sitting on it while driving. The data then flows into a recording system.

Recording System:

Because the acceleration recorders will be located within the test vehicles, they must be rugged and insensitive to the motions of the compartment. Currently, the most desirable portable recording system is a digital audio tape (DAT) recorder (Photo 3). DAT's have no detectable adverse response to cab accelerations and can easily be powered by battery. Another advantage of the DAT system is that it easily records voice memos. An audio track of the entire test run can be recorded by using a standard microphone. Data may then be duplicated or played back at a later time. In the field, comparisons can be made if the recorder has a scaled indication of input and output signals. This will verify that the data is being recorded properly. Used with a computer a DAT system can filter and scale the data into engineering units and produce a hard copy of the results.

BIOMECHANICS

Once data have been acquired, acceleration versus time can be compared to the occupant threshold limits found in Fig. 2. Locating the field data points on Fig. 2 will allow the engineer to determine whether or not the ride quality is acceptable.

CONCLUDING REMARKS

The ability to go out in the field and conduct tests for ride evaluation purposes is invaluable. This ability removes the doubt associated with computer programs and subjective methods currently in use. The values gained in the field are the actual in-service values for the various components. This direct evaluation method gives the test engineer immediate results which can be used in the study of component interaction or the effects of ride quality on driver fatigue.